

for better building

HCIL(NGH)-QCD-F026

**DIAMOND CEMENTS (Prop. HEIDELBERGCEMENT INDIA LTD)**  
**DAMOH UNIT**

**TEST REPORT FOR MYCEM**

Portland Pozzolana Cement as per IS1489 (Part I):1991

REF.: DC/DMH/QA/2016/43

DATE : 03.12.2016

WEEK NO. : 43

(21.10.16 - 27.10.16)

CHARACTERISTIC	RESULTS OBTAINED	REQUIREMENT OF IS1489 (Part 1):1991
<b>(A) CHEMICAL COMPOSITION</b>		
(i) Loss on Ignition % by mass	2.47	5.0, Max.
(ii) Magnesia (MgO), % by mass	2.67	6.0, Max.
(iii) Sulphuric Anhydride (SO <sub>3</sub> ) % by mass	2.38	3.0, Max.
(iv) Total Chloride (Cl), % by mass	0.012	0.1, Max.
(v) Insoluble Material, % by mass	32.85	$X + 4.0 \times (100 - X) / 100$ Where $X$ is the declared % of Fly Ash in the PPC sample
<b>(B) PHYSICAL TESTING</b>		
<b>1. Fineness of Cement</b>		
Sp.Surface blaine (m <sup>2</sup> /kg)	374	300 m <sup>2</sup> /kg minimum
<b>2. Soundness</b>		
Le-Chatelier Expansion (mm)	1.0	10 mm, Max.
Autoclave Expansion (%)	0.067	0.8 %, Max.
<b>3. Setting Time</b>		
Initial (in Minutes)	155	30 minutes, Min.
Final (in Minutes)	205	600 minutes, Max.
<b>4. Compressive Strength (MPa)</b>		
(a) At 72 ± 1 Hrs.	24	16 MPa, Min.
(b) At 168 ± 2 Hrs.	33	22 MPa, Min.
(c) At 672 ± 4 Hrs.	49	33 MPa, Min.
<b>5. Drying Shrinkage (%)</b>	0.044	0.15 %, Max.
<b>6. Declared % of Fly Ash in PPC</b>	34.95	15 - 35 %

**Remarks :**

- Temperature during testing - 27 ± 2° c.
- The amount of Fly Ash in the finished cement is not varying more than ± 3% from the declared value.
- Portland Pozzolana Cement conforms to the requirement of IS 1489 (Part 1):1991 in all respects.



Head of Quality Control - Damoh