

## HEIDELBERGCEMENT INDIA LTD, AMMASANDRA TEST REPORT FOR MYCEM

REF.: HCIL/QA/2015/40

DATE : 10.11.2015

WEEK NO. : 40

HCIL(AMS)-QCD-F026  
01-10-2015 to 07-10-2015

CHARACTERISTIC	RESULTS OBTAINED	REQUIREMENT OF IS455:1989
<b>(A) CHEMICAL COMPOSITION</b>		
(i) Magnesia (MgO), % by mass	8.69	10.0 Maximum
(ii) Insoluble Residue, % by mass	1.60	4.0 Maximum
(iii) Sulphuric Anhydride (SO <sub>3</sub> ) % by mass	2.38	3.0 Maximum
(iv) Sulphide Sulphur (S)	0.33	1.5 Maximum
(v) Loss on Ignition % by mass	1.69	5.0 Maximum
(vi) Total Chloride (Cl), % by mass	0.047	0.10 Maximum
<b>(B) PHYSICAL TESTING</b>		
<b>1. Fineness of Cement</b>		
Sp.Surface blaine (m <sup>2</sup> /Kg)	352	225 m <sup>2</sup> /kg minimum
<b>2. Soundness</b>		
Le-Chatelier Expansion (mm)	2.0	10 mm Maximum
Autoclave Expansion (%)	0.22	0.8 % Maximum
<b>3. Setting Time</b>		
Initial (in Minutes)	95	Not less than 30 minutes
Final (in Minutes)	195	Not more than 600 minutes
<b>4. Compressive Strength (MPa)</b>		
(a) At 72 ± 1 Hrs.	23.2	16 MPa Minimum
(b) At 168 ± 2 Hrs.	34	22 MPa Minimum
(c) At 672 ± 4 Hrs.	51	33 MPa Minimum

**Remarks :**

1. Physical Lab Temperature during testing - 27 ± 2° C
2. Portland Slag Cement conforms to the requirement of IS 455-1989 in all respects.

  
Mgr (QC)