

## HEIDELBERGCEMENT INDIA LTD, AMMASANDRA TEST REPORT FOR MYCEM

REF.: HCIL/QA/2021/21

DATE : 26.06.2021

WEEK NO. : 21

HCIL(AMS)-QCD-F026  
5/21/2021 to 5/27/2021

CHARACTERISTIC	RESULTS OBTAINED	REQUIREMENT OF IS455:2015
<b>(A) CHEMICAL COMPOSITION</b>		
(i) Magnesia (MgO), % by mass	4.85	10.0 Maximum
(ii) Insoluble Residue, % by mass	0.94	4.0 Maximum
(iii) Sulphuric Anhydride (SO <sub>3</sub> ) % by mass	2.33	3.5 Maximum
(iv) Sulphide Sulphur (S)	0.31	1.5 Maximum
(v) Loss on Ignition % by mass	1.80	5.0 Maximum
(vi) Total Chloride (Cl), % by mass	0.0496	0.10 Maximum
<b>(B) PHYSICAL TESTING</b>		
<b>1. Fineness of Cement</b>		
Sp.Surface blaine (m <sup>2</sup> /Kg)	322	225 m <sup>2</sup> /kg minimum
<b>2. Soundness</b>		
Le-Chatelier Expansion (mm)	1.0	10 mm Maximum
Autoclave Expansion (%)	0.12	0.8 % Maximum
<b>3. Setting Time</b>		
Initial (in Minutes)	125	Not less than 30 minutes
Final (in Minutes)	240	Not more than 600 minutes
<b>4. Compressive Strength (MPa)</b>		
(a) At 72 ± 1 Hrs.	20.8	16 MPa Minimum
(b) At 168 ± 2 Hrs.	31	22 MPa Minimum
(c) At 672 ± 4 Hrs.	49.8	33 MPa Minimum

**Remarks :**

1. Physical Lab Temperature during testing - 27 ± 2° C
2. Portland Slag Cement conforms to the requirement of **IS 455:2015** in all respects.



**Mgr (QC)**